



D3676-1 412 BUBBLE WINDOW

NOTES:

- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C
OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425,
0.250 THICK (STOCK REF. DART SPEC. M-ACRYLIC-S.250)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3676-1" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE.
USE 0.125" LETTERS TO MAX. DEPTH OF 0.005"
- 7) WEIGHT: 11.0 lbs
- 8) VACUUM FORM PER FOLIO FTA018 USING DT8992 MOLD AND DART QSI 022

SUPERCEDED BY

08.11.11 *[Signature]*

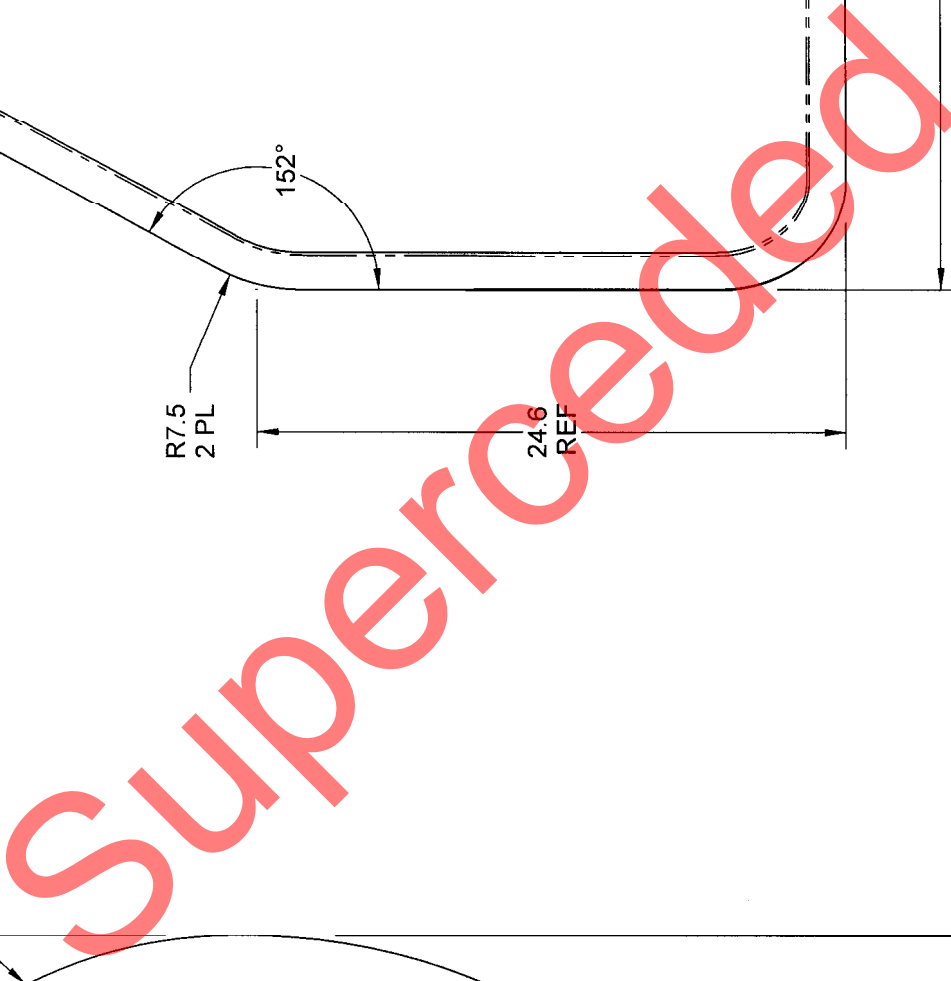
RELEASED
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UNDER REVIEW

08.10.12 *[Signature]*

A		NEW ISSUE		MB		08.02.29	
REV.		DESCRIPTION		BY	DATE		
DESIGN		DART AEROSPACE LTD					REV. A
DRAWN		HAWKESBURY, ONTARIO, CANADA					
CHECKED		DRAWING NO.					SCALE
MFG. APPR.		D3676					
APPROVED		TITLE					412 BUBBLE WINDOW
DE APPR.							
DATE	08.02.29						THIS DOCUMENT IS A DESIGN THAT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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